

Work Order ID 129107

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Blue
129107

Page 1

Item ID: D206-642-312BL

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Skidtube RH, Low & High Gear (Ael Blue)

Start Date: 1/28/15 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 2/27/15 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: *W* Date: Tooling: Date: QC: Date: SPC (Y/N): Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-642	Q								

100 Document Control 0.00

100

DC

Doc.Control -USB or Paperwork

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile and create labels per PPP D206-642-312 CHC008

110 Pick Kit 0.00

110

Packaging

Packaging

Memo

0.00

120 QC4- 100% Inspect kits for completeness 0.00

120

QC

Quality Control

Memo

0.00

B129093

MAY 12 2015
MAY 14 2015

MAY 05 2015
MAY 12 2015
DAS 6 9-89
DAS 27 9-89
DAS 28 9-89

MAY 14 2015

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Item ID: D206-642-312BL

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Skidtube RH, Low & High Gear (Ael Blue)

Start Date: 1/28/15 Start Qty: 1.00

1

Cust Item ID:

Required Date: 2/27/15 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-312								
	Location: <u>Bskt 002</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MAY 14 2015 DAS DAS
28 6
9-89 9-89

ML5 MAY 15 2015

ML5 MAY 15 2015

Picklist Print

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Work Order ID: 129107

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Parent Item: D206-642-312BL

***D206-642-312BI ***

Parent Item Name: Skidtube RH, Low & High Gear (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev: J 05.10.11 Added D3429-1 per CHG004KJ/CP/JLM/EC
 IPP Rev: K 07-12-04 ECN 1080p DD verified by: ec
 IPP Rev: L 08-09-29 as per DSI9421 DD verified by: EC IPP
 Rev: M 09-03-02 as per DSI9440 rev.a verified by: EC
 IPP Rev: N 09-03-03 as per DSI9421 rev.b verified by: EC IPP Rev: O
 as per REV.N DD 10.04.19 verified by: EC IPP Rev: P 14.04.25
 ECN14-520 DD verf: JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D206-642-341

Manufactured No

110

Each

1.0000

1

1

D206-642-341

**

629093

DAS
6
9-89

Replacement Skidtube, Low & High Gear with Standard Wearplates Fits LH or RH

DAS
6
9-89

Location

Loc Qty

Loc Code

FG070

1

120001

1

D206-648-013

Manufactured No

110

Each

9.0000

1

D206-648-013

**

Ground Handling Wheel Modification

Blue
DAS
27
9-89

Location

Loc Qty

Loc Code

PKG013

9

115114

5

121960

4

B127608

DAS
27
9-89
MAY 12 2015
DAS
28
9-89

ATTN: D3414-041 BLUE

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Work Order ID: 129107

Parent Item: D206-642-312BL

Parent Item Name: Skidtube RH, Low & High Gear (Ael Blue)

129107

***D206-642-312RI ***

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

D2932-2

Manufactured No

110

Each

14.0000

0 1

DAS

27

9-89

DAS

28

9-89

D2932-2

206 Saddle Right Side

DAS

27

9-89

Location

Loc Qty

Loc Code

ST392

4

114497

4

ST396

8

121748

1

122848

3

125059

4

ST403

2

121757

1

125656

1

BLUE

D2933-2

Manufactured No

110

Each

10.0000

0 1

DAS

27

9-89

DAS

28

9-89

D2933-2

206 Saddle Right

DAS

27

9-89

Location

Loc Qty

Loc Code

ST389

5

114499

5

ST396

5

122867

4

125657

1

BLUE

B129143

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Work Order ID: 129107

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Parent Item: D206-642-312BL

***D206-642-312RI ***

Parent Item Name: Skidtube RH, Low & High Gear (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

D2938-2

Manufactured No

110

Each

12.0000

1 1

D2938-2

206 Saddle

DAS
27
9-89

**

DAS
27
9-89

Location

Loc Qty

Loc Code

ST390

3

114500

3

ST395

8

121869

4

123741

4

ST403

1

125658

1

B129145

BLUE

D2939-2

Manufactured No

110

Each

15.0000

1 1

D2939-2

206 Saddle

DAS
27
9-89

**

DAS
27
9-89

Location

Loc Qty

Loc Code

ST391

4

114501

4

ST395

9

113594

1

122887

4

125098

4

ST396

1

121748

1

ST403

1

125659

1

B129148

BLUE

MAY 12 2015

DAS
28
9-89

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Work Order ID: 129107

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Parent Item: D206-642-312BL

***D206-642-312BI ***

Parent Item Name: Skidtube RH, Low & High Gear (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

AN3-41A

Purchased No

110 Each

865.0000

~~8~~ 8

AN3-41A

**

DAS

27

~~9-89~~

DAS

28

~~9-89~~

Bolt

D
12
9-89

Location

Loc Qty

Loc Code

FG

20

122416

20

ST338a

802

123355

802

ST347

43

123355

43

8

D2652

Manufactured No

110 Each

274.0000

~~16~~ 16

D2652

**

DAS

27

~~9-89~~

MAY 12 2015

DAS

28

~~9-89~~

Bushing

DAS
12
9-89

Location

Loc Qty

Loc Code

FG

45

31985

45

ST009

26

127633

26

ST012a

203

123711

32

124422

171

B129993

16

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Parent Item: D206-642-312BL

***D206-642-312BI ***

Parent Item Name: Skidtube RH, Low & High Gear (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

110

Each

2,523.000

8 8

MS21042L3

Nut

9-89

9-89

Location

Loc Qty

Loc Code

DAS

27

9-89

DAS

28

9-89

FP001

420

M130922

420

ST305

2100

M130799

5

M131264

1095

M131317

1000

ST307

3

123900

3

NAS1149D0363J

Purchased

No

110

Each

1,481.000

8 8

NAS1149D0363J

Washer

9-89

9-89

Location

Loc Qty

Loc Code

DAS

27

9-89

MAY 12 2015

CA

673

m130799

673

FP001

144

m126319

144

GA

657

m128429

657

ST269

7

122378

7

DAS

28

9-89

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Work Order ID: 129107

Parent Item: D206-642-312BL

Parent Item Name: Skidtube RH, Low & High Gear (Ael Blue)

129107

***D206-642-312RI ***

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

AN5-10A Purchased No

AN5-10A

BOLT

110 Each 99.0000 4 4

**

131624

DAS
6
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

51

122800

51

ST338

48

M131305

48

AN5-11A

Purchased No

AN5-11A

BOLT

110 Each 196.0000 4 4

**

Location

Loc Qty

Loc Code

ST299A

196

M126105

196

NAS1149D0563J

Purchased No

NAS1149D0563.J

Washer

110 Each 1,836.000 8 8

**

132035

DAS
6
9-89

MAY 05 2015

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

130

m125807

130

ST260a

400

m130799

400

ST269

306

16527

4

m128257

302

ST271

1000

m131026

1000

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Parent Item: D206-642-312BL

***D206-642-312BI ***

Parent Item Name: Skidtube RH, Low & High Gear (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

AN4-6A Purchased No

110 Each 2,118.000 12 12

AN4-6A
BOLT

DAS
6
9-89

DAS
28
9-89

9-89

Location

Loc Qty

Loc Code

CA	43	
M128403	43	
ST325A	2067	
16067	2	
M126317	65	
M128634	100	
M130716	200	
M130851	100	
M131153	1600	12
ST345	8	
M128403	8	

NAS1149D0463J Purchased No

110 Each 4,685.000 24 24

NAS1149D0463J
WASHER

132035

9-89

Location

Loc Qty

Loc Code

CA	397	
M129682	397	
GA	408	
M129390	408	
ST260a	1153	
M129390	1153	
ST269	2727	
M129390	4	
M130799	2723	

DAS
6
9-89

MAY 05 2015

DAS
28
9-89

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Work Order ID: 129107

Parent Item: D206-642-312BL

Parent Item Name: Skidtube RH, Low & High Gear (Ael Blue)

129107

*D206-642-312RI *

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased No

110 Each

3,925.000

12

MS21042L4

Locknut

**

132123

DAS

6

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

FP001

42

m124231

42

GA

704

m127813

704

ST260a

2646

m130799

1446

m131340

1200

ST305

533

426

426

m128300

8

m130922

99

D3407-043

Manufactured No

110

Each

17.0000

1

D3407-043

Tow Ring

**

DAS

27

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

st530

11

120517

11

ST532

6

114527

6

B129084

1

MAY 12 2015

BLUE

D3456-1

Manufactured No

110

Each

92.0000

1

D3456-1

Washer

**

127861

DAS

6

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

FG

7

25701

7

ST040

85

121045

85

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Work Order ID: 129107

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Parent Item: D206-642-312BL

***D206-642-312BL ***

Parent Item Name: Skidtube RH, Low & High Gear (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

D3457-1

Manufactured No

110 Each

52.0000

~~2~~ 2

DAS
6
9-89

D3457-1

Washer

9-89

**

130903

DAS
28
9-89

Location

Loc Qty

Loc Code

FG	10	
32409	10	
ST040	42	
121777	18	
127393	24	

MS21043-4

Purchased No

110 Each

1,146.000

~~1~~ 1

DAS
6
9-89

MS21043-4

Nut

9-89

**

131697

DAS
28
9-89

Location

Loc Qty

Loc Code

FG	40	
104603	40	
GA	490	
m128798	490	
ST304	616	
m128798	582	
m128818	34	

AN4C5A

Purchased No

110 Each

66.0000

~~1~~ 1

AN4C5A

Bolt

9-89

**

DAS
6
9-89

MAY 05 2015

Location

Loc Qty

Loc Code

FP001	19	
M128403	19	
ST345	47	
M130466	47	

DAS
28
9-89

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Work Order ID: 129107

Parent Item: D206-642-312BL

Parent Item Name: Skidtube RH, Low & High Gear (Ael Blue)

129107

***D206-642-312RI ***

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0463R

Purchased

No

110

Each

414.0000

1

NAS1149C0463R

Washer

9-89

Location

Loc Qty

Loc Code

FP001

100

m127306

100

ST271

314

m128401

314

D3413-1

Manufactured

No

110

Each

46.0000

1

D3413-1

O-Ring

9-89

Location

Loc Qty

Loc Code

FP001

1

112309

1

st530

45

110715

9

114489

4

121783

8

125157

12

127411

12

BLUE

D2712

Manufactured

No

110

Each

473.0000

10

D2712

Set Screw

9-89

Location

Loc Qty

Loc Code

FG

55

29962

55

ST009

168

121858

4

124450

164

ST012a

250

127910

250

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Work Order ID: 129107

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Parent Item: D206-642-312BL

***D206-642-312BI ***

Parent Item Name: Skidtube RH, Low & High Gear (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

D2934

Manufactured No

110 Each

53.0000

2 2

D2934

Saddle Spacer

**

128810

DAS

6

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

FG

6

31929

6

ST025A

47

121765

25

123631

22

D2935

Manufactured No

110 Each

70.0000

2 2

D2935

Saddle Spacer

**

DAS

6

9-89

MAY 05 2015

DAS

28

9-89

Location

Loc Qty

Loc Code

FG

6

31793

6

ST014

29

120514

29

ST025A

35

121970

35

2